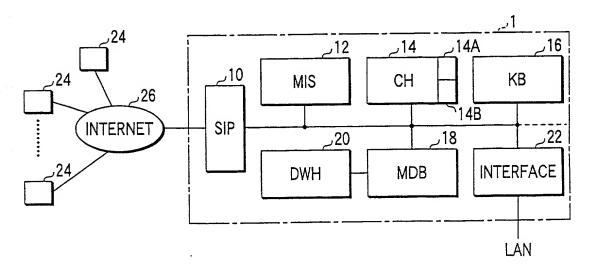
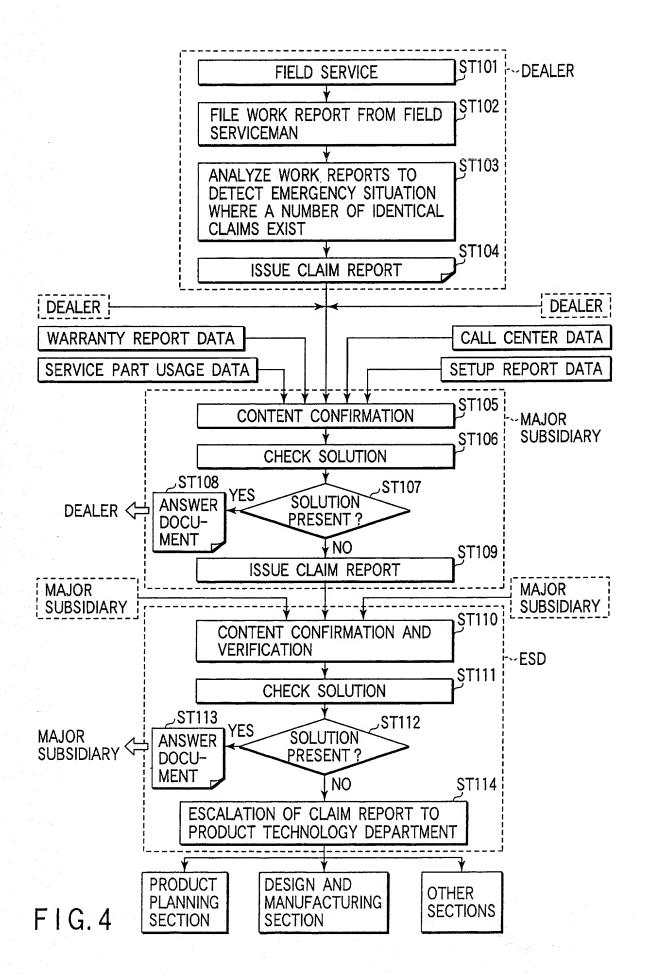
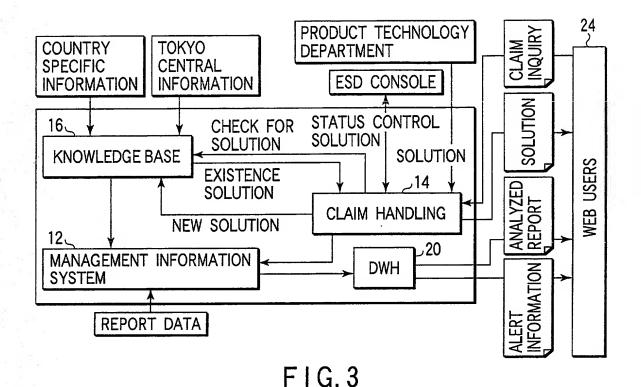


FIG. 1 (PRIOR ART)



F1G.2





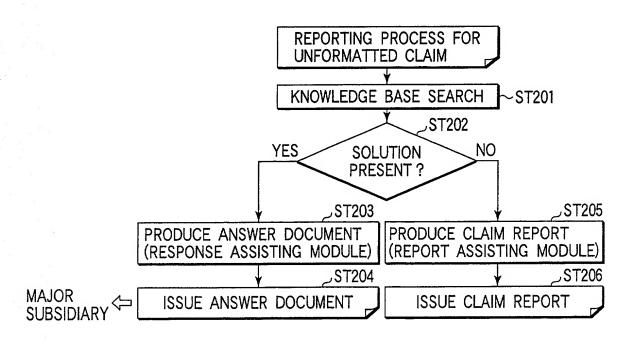


FIG.5

Problem Type (J)	Problem Type (E)
P01 画像不良 P02 開紙搬送、排出、ジャムカール、しわ P03 原稿搬送、排出 P04 異常音、騒音 P05 機械部品破損、不具合、外れ、汚れ、錆 P06 機体内汚れ、キャリア落ち、トナー飛散 P07 製造組み立てミス (誤取付け、欠品) P09 動作不良、異常動作、異常表示 P10 電気部品不良 P11 操作性、作業性、その他改善、変更要求 P12 プリンター動作不良 P13 プリンター動作不良 P13 プリンター動作不良 P13 プリンター動作不良 P14 FAX動作不良 P15 輸送ダメージ P16 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P18 その他	P01 Copy/print image quality P02 Paper feed/exit, jam, curl, crease P03 Original feeding/exiting P04 Abnormal noise P05 Mechanical trouble (breakage, fall off, rust) P06 Contamination M/C inside, carrier/toner spew P07 Assembling failure (Fixing error, missing) P08 Adjustment failure P09 Erratic operation/display P10 Electrical parts failure P11 Operability, serviceability other request to improve P12 Premature life/yeild P13 Printer operation in general P14 FAX operation failure P15 Shipping damage P15 Shipping damage P16 Service document P18 Others

F1G.6

1	1
Unit (J)	Unit (E)
U01 いのでは、100 いのでは、1	U01 Paper feeder unit U02 LCF/PFU/PFP U03 Optional/Laser Unit U04 Drum U05 Charger/Grid U06 Developer unit U07 Toner/Cartridge U08 Cleaner unit U09 Process unit in overall U10 Paper transport unit U11 Fuser unit U12 Exit unit U13 ADD U14 ADF U15 Sorter/Finisher U16 Drive Unit U17 Control Panel unit U18 PWA or other electrical circuit U19 Power supply unit/HVT U20 HDD/Expanssion memory U21 Network controller U22 FAX/NCU board U23 Firmware in machine U24 Driver software U25 Network environment U26 Exterior covers U27 Packaging U28 Others

FIG.7

Code	Machine Status					
H	Paper jam inside the copier					
	Paper jam near fuser unit					
	Paper remaining inside the copier when the main switch is turned on					
	The front cover is opened during copying					
 	Paper misfeed in LCF and manual feeding and paper jam in front of the aligning roller					
	Paper misfeed (ADD)					
	Paper misfeed (ADF)					
	Paper misfeed in ADF exit / reverse unit					
C3						
C5	The optical system will not initialize; the optical system is locked					
C7	Heat roller thermistor is open-circuited					
CB	ADF feed motor locked					
CC	ADF transport motor locked					
A0	Abnormal signal transmission in PFC interface					
A1	Faulty charger wire cleaning operation					
A2	ADD malfunction					
A3	PFC (paper feed controller) malfunction					
A4	Sorter malfunction					
A5	Abnormal signal transmission between main CPU and IPC					
A6	Abnormal signal transmission in sorter interface					
A7	Abnormal signal transmission in ADF interface					
A9	Blown exposure lamp or defective AES					

F I G. 8

CLAIM REPORT

- a. Report source
- b. Rank of importance
- c. Claim category
- d. Claim title
- e. Claim details
- f. situation

F1G.9

- c. Claim category
 model [DP3580], problem code [P05], unit code [U23],
 cause code [C02], error code [E005]
- d. Claim title

Paper jam under the drum due to breakage of the drum sensor problem position cause

f. Situation

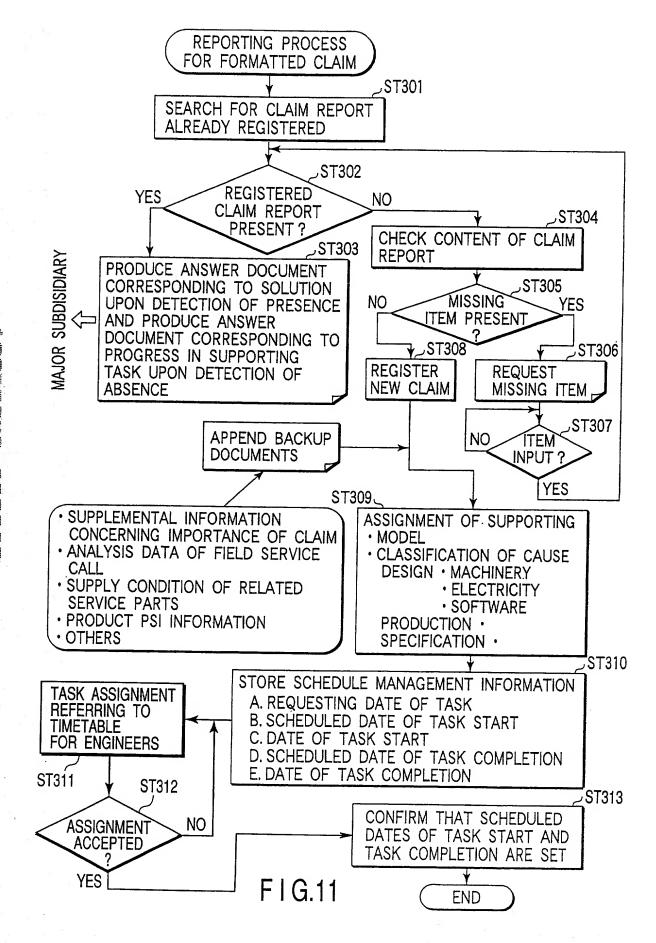
Troubled part [Part number]

Troubled software [Software number]

Product lot [Serial number indicating factory and produced month] Copy counter [Total copy count]

e. Claim details

Problem, position/related unit, cause, treatment



Engineer ID	Importance of task		Progress of task			Total
	Claim rank	Point	Delay	Point	<u> </u>	Total point
#1	Α	5	OS	1	1	 5
#2	С	1	DL	2	1	2
#3	A	5	DL	2	1	10
#4	В	3	DL	2	1	6
#5	В	3	OS	1	1	3

OS: On schedule DL: Delayed

F I G. 12

	1	ı ————	Τ				
Engineer ID	Schedule	Designed products	Years	Number of support	Responsible unit	Technical field	
#1	7	AA1	8	2	Sheet feeder	Machinery	
#2	5	AA1	6	1	Developer	Process	
#3	10	AA1	2	0	Sheet feeder	Machinery	
#4	8	AA2	6	3	Sheet feeder	Machinery	
#5	9	AA1	3	2	Developer	Process	
#6	10	AA1	8	2	Sheet feeder	Electricity	

F I G. 13